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CHAIN HOIST

- Capacity 0.25t ~ 20t
- CE, CSA, UL
- Slip Clutch Type



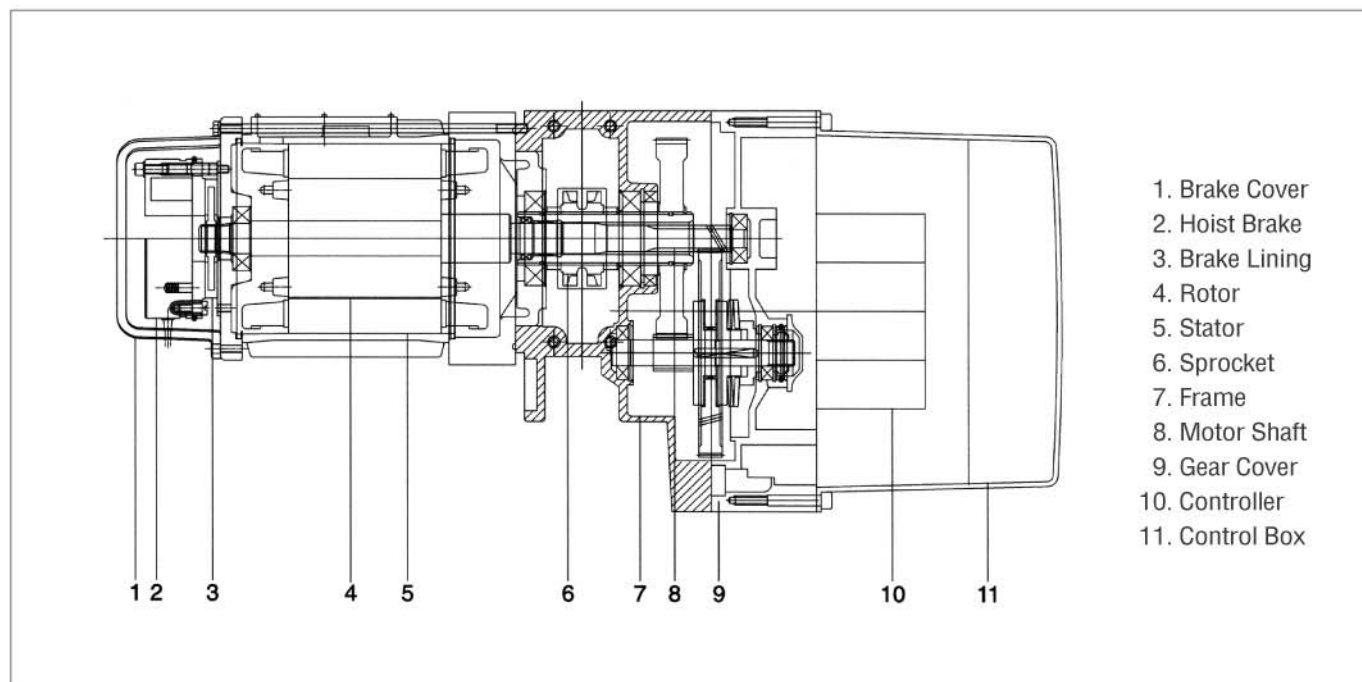
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※ Specifications are subject to change without notice

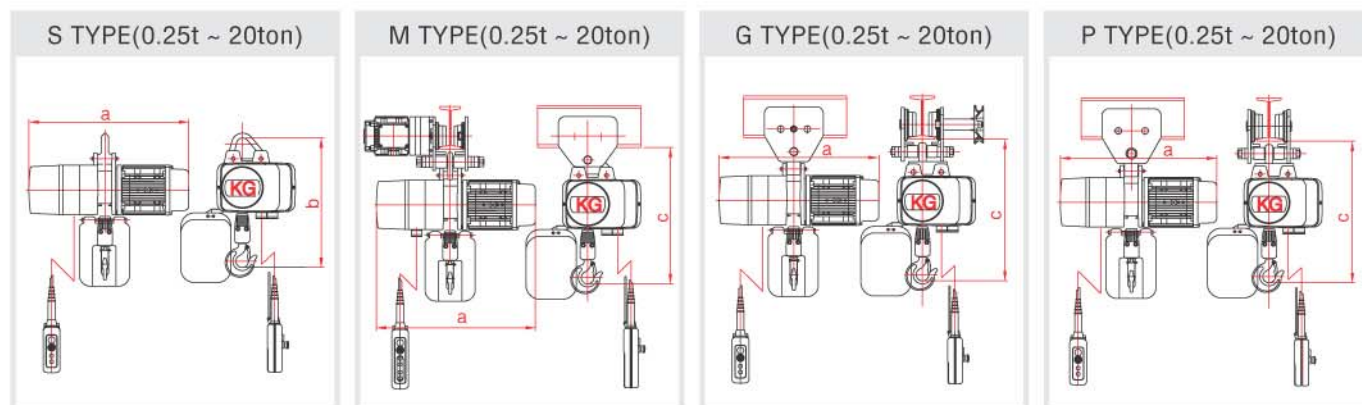
2005.8



Structure of Hoist

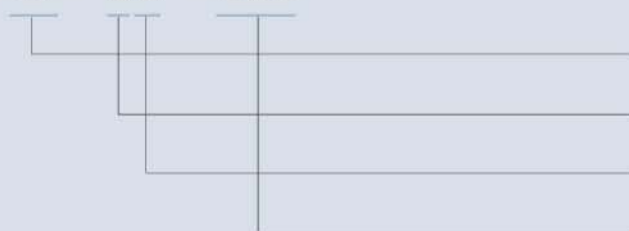


Type of Hoist



Explanation of Chain Hoist Designation

Model No. **M - S 5 - 5 0 0**



Type - M, S, P, G

Speed - S : single / C : dual

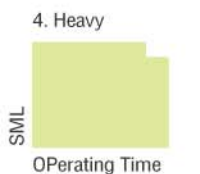
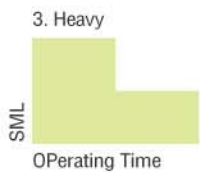
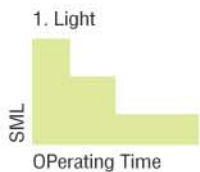
Code - 5, 10, 20

Capacity - 500 : 500kg
1,000 : 1,000kg
2,000 : 2,000kg

Selection Criteria

The size the is determined by the load spectrum, average operating time per working day, safety working load(SWL) and reeving.

The load spectrum



Load spectrum		Average operating time per day in working hours				
1.	light	up to1	up to2	2 - 4	4 - 8	8 - 16
2.	medium	up to0.5	up to1	1 - 2	2 - 4	4 - 8
3.	heavy	up to0.25	up to0.5	0.5 - 1	1 - 2	2 - 4
4.	very heavy	up to12	up to0.025	0.25 - 0.5	0.5 - 1	1 - 2
Group of mechanisms to FEM		1cm	1Bm	1Am	2m	3m
Reeving		Rang	Size			
1/1	2/1					
SWL kg						
100	200	-	-	-	-	100
125	250	-	-	-	125	-
160	315	-	-	-	-	160
200	400	C1	200	-	-	200
250	500	-	-	-	250	250
315	630	-	-	-	315	315
400	800	C2	400	-	400	-
500	1000	-	-	500	-	500
630	1250	C5	630	-	-	630
800	1600	-	-	-	800	800
1000	2000	-	-	1000	1000	-
1250	2500	C10	1250	-	-	1250
1600	3200	C16	-	1600	-	1600
2000	4000	-	-	2000	-	-
2500	5000	C20	-	2500	-	-

Example(see →)

SWL	500kg
Load spectrum	"Medium" from table
Lifting speed	9.6
Reeving	1/1
Average hook path	2m
Number of cycles/hour	20
Working time/day	8

$$\text{Op.time / day} = \frac{2 \times \text{Average hook path} \times \text{no.of cycles/h} \times \text{Working time / day}}{60 \times \text{lifting speed}} =$$

$$\frac{2 \times 2 \times 20 \times 8}{60 \times 9.6} = 1.11 \text{ hours}$$

Average daily operating time : 1.11 hours

FEM : 1 Am

SWL : 500kg 1 / 1 reeving

The tables indicates a hoist size C 5-500

Selection Table

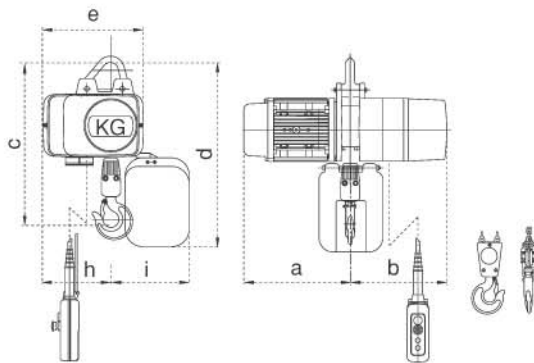
Cap' Ton	Code No Code	Speed	FEM Group	Lift Height Standard		Speed (m/min)				Motor(Kw x p)		Load Chain Spec' pie x pitch	Chain Falls	Net Weight	
						Hoisting		Traversing		Hoisting	Traversing				
				Mt	Ft	50hz	60hz	50hz	60hz	Kw	Kw			Kg	Pound
0.25	M-S5-250-1	single	1Am	4	13	8	9.6	16	20	1x2P	0.25x2P	5.0 x 15.0	1	71	157
0.5	M-S5-500-1	single	1Am	4	13	8	9.6	16	20	1x2P	0.25x2P	5.0 x 15.0	1	72	159
1	M-S5-1000-1	single	1Am	4	13	4	4.8	16	20	1x2P	0.25x2P	5.0 x 15.0	2	73	161
1	M-S10-1000-1	single	1Am	4	13	8	9.6	16	20	1.9x2P	0.25x2P	7.1 x 21.0	1	92	203
2	M-S10-2000-2	single	1Am	4	13	4	4.8	8	10	1.9x2P	0.25x4P	7.1 x 21.0	2	107	236
2	M-S20-2000-1	single	1Am	4	13	8	9.6	8	10	4.8X2P	0.25x4P	11.2 x 34.0	1	173	381
3	M-S20-3000-1	single	1Bm	4	13	4	4.8	8	10	3X4P	0.25x4P	11.2 x 34.0	1	194	428
3	M-S20-3000-2	single	1Bm	4	13	4	4.8	8	10	4.8X2P	0.25x4P	11.2 x 34.0	2	194	428
5	M-S20-5000-2	single	1Bm	4	13	2	2.4	8	10	3X4P	0.75x4P	11.2 x 34.0	2	195	430
5	M-S20-5000-2	single	1Bm	4	13	4	4.8	8	10	4.8X2P	0.75x4P	11.2 x 34.0	2	195	430
7.5	M-S20-75000-4	single	1Bm	4	13	2	2.4	8	10	3X4P	0.75x4P	11.2 x 34.0	4	440	970
10	M-S20-10000-4	single	1Bm	4	13	2	2.4	8	10	3X4P	0.75x4P	11.2 x 34.0	4	440	970
15	M-S20-15000-6	single	1Bm	4	13	1.3	1.6	8	10	3X4P	0.75x4Px2	11.2 x 34.0	6	660	1455
20	M-S20-20000-8	single	1Bm	4	13	1	1.2	8	10	3X4P	0.75x4Px2	11.2 x 34.0	8	760	1675
0.25	M-C5-250-1	dual	1Am/1Bm	4	13	8/2	9.6/2.4	16/4	20/5	1.0/0.25x2/8P	0.25/0.07-2/8P	5.0 x 15.0	1	71	157
0.5	M-C5-500-1	dual	1Am/1Bm	4	13	8/2	9.6/2.4	16/4	20/5	1.0/0.25x2/8P	0.25/0.07-2/8P	5.0 x 15.0	1	72	159
1	M-C5-1000-2	dual	1Am/1Bm	4	13	4/1	4.8/1.2	16/4	20/5	1.0/0.25x2/8P	0.25/0.07-2/8P	5.0 x 15.0	2	73	161
1	M-C10-1000-1	dual	1Am/1Bm	4	13	8/2	9.6/2.4	16/4	20/5	1.9/0.48x2/8P	0.25/0.07-2/8P	7.1 x 21.0	1	92	203
2	M-C10-2000-2	dual	1Am/1Bm	4	13	4/1	4.8/1.2	16/4	20/5	1.9/0.48x2/8P	0.25/0.07-2/8P	7.1 x 21.0	2	107	236
2	M-C20-2000-1	dual	1Am/1Bm	4	13	8/2	9.6/2.4	16/4	20/5	4.8/1.2x2/8P	0.25/0.07-2/8P	11.2 x 34.0	1	173	381
3	M-C20-3000-1	dual	1Bm	4	13	4/1.3	4.8/1.6	16/4	20/5	3.0/1.0x4/12P	0.25/0.07-2/8P	11.2 x 34.0	1	194	428
3	M-C20-3000-2	dual	1Bm	4	13	4/1	4.8/1.2	16/4	20/5	4.8/1.2x2/8P	0.25/0.07-2/8P	11.2 x 34.0	2	193	425
5	M-C20-5000-2	dual	1Bm	4	13	2/0.7	2.4/0.8	16/4	20/5	3.0/1.0x4/12P	0.75/0.18-2/8P	11.2 x 34.0	2	195	430
5	M-C20-5000-2	dual	1Bm	4	13	4/1	4.8/1.2	16/4	20/5	4.8/1.2x2/8P	0.75/0.18-2/8P	11.2 x 34.0	2	195	430
7.5	M-C20-75000-4	dual	1Bm/1Cm	4	13	2/0.7	2.4/0.8	16/4	20/5	3.0/1.0x4/12P	0.75/0.18-2/8P	11.2 x 34.0	4	440	970
10	M-C20-10000-4	dual	1Bm/1Cm	4	13	2/0.7	2.4/0.8	16/4	20/5	3.0/1.0x4/12P	0.75/0.18-2/8P	11.2 x 34.0	4	440	970
15	M-C20-15000-6	dual	1Bm/1Cm	4	13	1.3/0.45	1.6/0.5	16/4	20/5	3.0/1.0x4/12P	0.75/0.18-2/8Px2	11.2 x 34.0	6	660	1455
20	M-C20-20000-8	dual	1Bm/1Cm	4	13	1/0.35	1.2/0.4	16/4	20/5	3.0/1.0x4/12P	0.75/0.18-2/8Px2	11.2 x 34.0	8	760	1675
0.25	S-S5-250-1	single	1Am	4	13	8	9.6	-	-	1x2P	-	5.0 x 15.0	1	43	95
0.5	S-S5-500-1	single	1Am	4	13	8	9.6	-	-	1x2P	-	5.0 x 15.0	1	44	97
1	S-S5-1000-2	single	1Am	4	13	4	4.8	-	-	1x2P	-	5.0 x 15.0	2	46	101
1	S-S10-1000-1	single	1Am	4	13	8	9.6	-	-	1.9x2P	-	7.1 x 21.0	1	66	146
2	S-S10-2000-1	single	1Am	4	13	4	4.8	-	-	1.9x2P	-	7.1 x 21.0	2	74	163
2	S-S20-2000-1	single	1Am	4	13	8	9.6	-	-	4.8x2P	-	11.2 x 34.0	1	120	265
3	S-S20-3000-1	single	1Bm	4	13	4	4.8	-	-	3x4P	-	11.2 x 34.0	1	139	306
3	S-S20-3000-2	single	1Bm	4	13	4	4.8	-	-	4.8x2P	-	11.2 x 34.0	2	139	306
5	S-S20-5000-2	single	1Bm	4	13	2	2.4	-	-	3X4P	-	11.2 x 34.0	2	195	430
5	S-S20-5000-2	single	1Bm	4	13	4	4.8	-	-	4.8x2P	-	11.2 x 34.0	2	195	430
7.5	S-S20-75000-4	single	1Bm	4	13	2	2.4	-	-	3X4P	-	11.2 x 34.0	4	360	794
10	S-S20-10000-4	single	1Bm	4	13	2	2.4	-	-	3X4P	-	11.2 x 34.0	4	360	794
15	S-S20-15000-6	single	1Bm	4	13	1.3	1.6	-	-	3X4P	-	11.2 x 34.0	6	520	1146
20	S-S20-20000-8	single	1Bm	4	13	1	1.2	-	-	3X4P	-	11.2 x 34.0	8	655	1444
0.25	S-C5-250-1	dual	1Am/1Bm	4	13	8/2	9.6/2.4	-	-	1.0/0.25x2/8P	-	5.0 x 15.0	1	43	95
0.5	S-C5-500-1	dual	1Am/1Bm	4	13	8/2	9.6/2.4	-	-	1.0/0.25x2/8P	-	5.0 x 15.0	1	44	97
1	S-C5-1000-2	dual	1Am/1Bm	4	13	4/1	4.8/1.2	-	-	1.0/0.25x2/8P	-	5.0 x 15.0	2	46	101
1	S-C10-1000-1	dual	1Am/1Bm	4	13	8/2	9.6/2.4	-	-	1.9/0.48x2/8P	-	7.1 x 21.0	1	66	146
2	S-C10-2000-2	dual	1Am/1Bm	4	13	4/1	4.8/1.2	-	-	1.9/0.48x2/8P	-	7.1 x 21.0	2	74	163
2	S-C20-2000-1	dual	1Am/1Bm	4	13	8/2	9.6/2.4	-	-	4.8/1.2X2/8P	-	11.2 x 34.0	1	120	265
3	S-C20-3000-1	dual	1Bm	4	13	4/1.3	4.8/1.6	-	-	3.0/1.0x4/12P	-	11.2 x 34.0	1	139	306
3	S-C20-3000-2	dual	1Bm	4	13	4/1	4.8/1.2	-	-	4.8/1.2X2/8P	-	11.2 x 34.0	2	139	306
5	S-C20-5000-2	dual	1Bm	4	13	2/0.7	2.4/0.8	-	-	3.0/1.0x4/12P	-	11.2 x 34.0	2	141	311
5	S-C20-5000-2	dual	1Bm	4	13	4/1	4.8/1.2	-	-	4.8/1.2X2/8P	-	11.2 x 34.0	2	141	311

Selection Table

Cap' Ton	Code No Code	Speed	FEM Group	Lift Height Standard		Speed (m/min)		Motor(Kw x p)		Load Chain Spec' pie x pitch	Chain Falls	Net Weight	
						Hoisting		Hoisting	Traversing				
				Mt	Ft	50hz	60hz	Kw	Kw			Kg	Pound
7.5	S-C20-75000-4	dual	1Bm/1Cm	4	13	2/0.7	2.4/0.8	3.0/1.0x4/12P	-	11.2 x 34.0	4	360	794
10	S-C20-10000-4	dual	1Bm/1Cm	4	13	2/0.7	2.4/0.8	3.0/1.0x4/12P	-	11.2 x 34.0	4	360	794
15	S-C20-15000-6	dual	1Bm/1Cm	4	13	1.3/0.45	1.6/0.5	3.0/1.0x4/12P	-	11.2 x 34.0	6	520	1146
20	S-C20-20000-8	dual	1Bm/1Cm	4	13	1/0.35	1.2/0.4	3.0/1.0x4/12P	-	11.2 x 34.0	8	655	1444
0.25	G-S5-250-1	single	1Am	4	13	8	9.6	1x2P	-	5.0 x 15.0	1	52	115
0.5	G-S5-500-1	single	1Am	4	13	8	9.6	1x2P	-	5.0 x 15.0	1	52	115
1	G-S5-1000-2	single	1Am	4	13	4	4.8	1x2P	-	5.0 x 15.0	2	57	126
1	G-S10-1000-1	single	1Am	4	13	8	9.6	1.9x2P	-	7.1 x 21.0	1	75	165
2	G-S10-2000-1	single	1Am	4	13	4	4.8	1.9x2P	-	7.1 x 21.0	2	94	207
2	G-S20-2000-1	single	1Am	4	13	8	9.6	4.8x2P	-	11.2 x 34.0	1	129	284
3	G-S20-3000-1	single	1Bm	4	13	4	4.8	3x4P	-	11.2 x 34.0	1	131	289
3	G-S20-3000-2	single	1Bm	4	13	4	4.8	4.8x2P	-	11.2 x 34.0	2	132	291
5	G-S20-5000-2	single	1Bm	4	13	2	2.4	3X4P	-	11.2 x 34.0	2	140	309
5	G-S20-5000-2	single	1Bm	4	13	4	4.8	4.8x2P	-	11.2 x 34.0	2	141	311
7.5	G-S20-75000-4	single	1Bm	4	13	2	2.4	3X4P	-	11.2 x 34.0	4	410	904
10	G-S20-10000-4	single	1Bm	4	13	2	2.4	3X4P	-	11.2 x 34.0	4	410	904
15	G-S20-15000-6	single	1Bm	4	13	1.3	1.6	3X4P	-	11.2 x 34.0	6	630	1389
20	G-S20-20000-8	single	1Bm	4	13	1	1.2	3X4P	-	11.2 x 34.0	8	730	1609
0.25	G-C5-250	dual	1Am/1Bm	4	13	8/2	9.6/2.4	1.0/0.25x2/8P	-	5.0 x 15.0	1	52	115
0.5	G-C5-500	dual	1Am/1Bm	4	13	8/2	9.6/2.4	1.0/0.25x2/8P	-	5.0 x 15.0	1	52	115
1	G-C5-1000	dual	1Am/1Bm	4	13	4/1	4.8/1.2	1.0/0.25x2/8P	-	5.0 x 15.0	2	57	126
1	G-C10-1000	dual	1Am/1Bm	4	13	8/2	9.6/2.4	1.9/0.48x2/8P	-	7.1 x 21.0	1	75	165
2	G-C10-2000	dual	1Am/1Bm	4	13	4/1	4.8/1.2	1.9/0.48x2/8P	-	7.1 x 21.0	2	94	207
2	G-C20-2000	dual	1Am/1Bm	4	13	8/2	9.6/2.4	4.8/1.2X2/8P	-	11.2 x 34.0	1	129	284
3	G-S20-3000-1	dual	1Bm	4	13	4/1.3	4.8/1.6	3.0/1.0x4/12P	-	11.2 x 34.0	1	131	289
3	G-S20-3000-2	dual	1Bm	4	13	4/1	4.8/1.2	4.8/1.2X2/8P	-	11.2 x 34.0	2	132	291
5	G-S20-5000-2	dual	1Bm	4	13	2/0.7	2.4/0.8	3.0/1.0x4/12P	-	11.2 x 34.0	2	140	309
5	G-S20-5000-2	dual	1Bm	4	13	4/1	4.8/1.2	4.8/1.2X2/8P	-	11.2 x 34.0	2	141	311
7.5	G-C20-75000	dual	1Bm/1Cm	4	13	2/0.7	2.4/0.8	3.0/1.0x4/12P	-	11.2 x 34.0	4	410	904
10	G-C20-10000	dual	1Bm/1Cm	4	13	2/0.7	2.4/0.8	3.0/1.0x4/12P	-	11.2 x 34.0	4	410	904
15	G-C20-15000	dual	1Bm/1Cm	4	13	1.3/0.45	1.6/0.5	3.0/1.0x4/12P	-	11.2 x 34.0	6	630	1389
20	G-C20-20000	dual	1Bm/1Cm	4	13	1/0.35	1.2/0.4	3.0/1.0x4/12P	-	11.2 x 34.0	8	730	1609
0.25	P-S5-250	single	1Am	4	13	8	9.6	1x2P	-	5.0 x 15.0	1	49	108
0.5	P-S5-500	single	1Am	4	13	8	9.6	1x2P	-	5.0 x 15.0	1	49	108
1	P-S5-1000	single	1Am	4	13	4	4.8	1x2P	-	5.0 x 15.0	2	54	119
1	P-S10-1000	single	1Am	4	13	8	9.6	1.9x2P	-	7.1 x 21.0	1	70	154
2	P-S10-2000	single	1Am	4	13	4	4.8	1.9x2P	-	7.1 x 21.0	2	90	198
2	P-S20-2000	single	1Am	4	13	8	9.6	4.8x2P	-	11.2 x 34.0	1	120	265
3	P-S20-3000-1	single	1Bm	4	13	4	4.8	3x4P	-	11.2 x 34.0	1	125	276
3	P-S20-3000-2	single	1Bm	4	13	4	4.8	4.8x2P	-	11.2 x 34.0	2	126	278
5	P-S20-5000-2	single	1Bm	4	13	2	2.4	3X4P	-	11.2 x 34.0	2	135	298
5	P-S20-5000-2	single	1Bm	4	13	4	4.8	4.8x2P	-	11.2 x 34.0	2	136	300
0.25	P-C5-250	dual	1Am/1Bm	4	13	8/2	9.6/2.4	1.0/0.25x2/8P	-	5.0 x 15.0	1	49	108
0.5	P-C5-500	dual	1Am/1Bm	4	13	8/2	9.6/2.4	1.0/0.25x2/8P	-	5.0 x 15.0	1	49	108
1	P-C5-1000	dual	1Am/1Bm	4	13	4/1	4.8/1.2	1.0/0.25x2/8P	-	5.0 x 15.0	2	54	119
1	P-C10-1000	dual	1Am/1Bm	4	13	8/2	9.6/2.4	1.9/0.48x2/8P	-	7.1 x 21.0	1	70	154
2	P-C10-2000	dual	1Am/1Bm	4	13	4/1	4.8/1.2	1.9/0.48x2/8P	-	7.1 x 21.0	2	90	198
2	P-C20-2000	dual	1Am/1Bm	4	13	8/2	9.6/2.4	4.8/1.2X2/8P	-	11.2 x 34.0	1	120	265
3	P-S20-3000-1	dual	1Bm	4	13	4/1.3	4.8/1.6	3.0/1.0x4/12P	-	11.2 x 34.0	1	125	276
3	P-S20-3000-2	dual	1Bm	4	13	4/1	4.8/1.2	4.8/1.2X2/8P	-	11.2 x 34.0	2	126	278
5	P-S20-5000-2	dual	1Bm	4	13	2/0.7	2.4/0.8	3.0/1.0x4/12P	-	11.2 x 34.0	2	135	298
5	P-S20-5000-2	dual	1Bm	4	13	4/1	4.8/1.2	4.8/1.2X2/8P	-	11.2 x 34.0	2	136	300

Suspension Chain Hoist

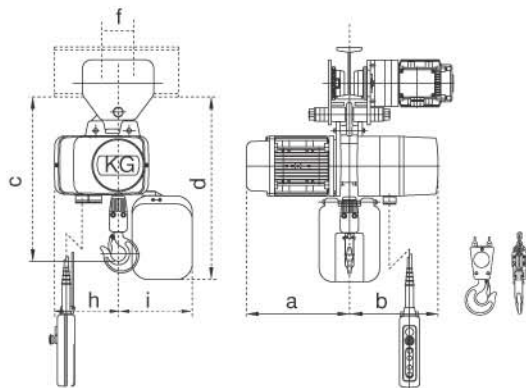
C 1-2-5-10-16-20



Size	Reeving	Dimensions(mm)						
		a	b	c	d	e	h	i
C1	1/1	220	210	365	415	272	200	220
	2/1	220	210	420	415	272	200	220
C2	1/1	300	200	415	450	272	220	240
	2/1	300	200	415	450	272	220	240
C5	1/1	310	316	440	450	272	220	240
	2/1	310	316	440	450	272	220	240
C10	1/1	340	320	490	670	272	300	340
	2/1	340	320	580	665	283	300	340
C16	1/1	340	320	575	670	272	300	340
	2/1	340	320	640	665	283	300	340
C20	1/1	430	360	670	770	288	370	415
	2/1	430	360	760	770	288	370	415

Monorail Chain Hoist

C 1-2-5-10-16-20



Size	Reeving	Dimensions(mm)							
		a	b	c	d	e	f	h	i
C1	1/1	220	210	365	415	272	127	200	220
	2/1	220	210	420	415	272	127	200	220
C2	1/1	300	200	390	450	272	127	220	240
	2/1	300	200	415	450	272	127	220	240
C5	1/1	310	316	445	450	272	127	220	240
	2/1	310	316	470	450	272	127	300	340
C10	1/1	340	320	525	670	272	159	300	340
	2/1	340	320	610	665	283	159	370	415
C16	1/1	340	320	575	670	288	180	370	415
	2/1	340	320	640	665	288	180	370	415
C20	1/1	430	360	665	770	288	180	370	415
	2/1	430	360	790	770	300	204	415	415

Dimensions are for reference only and subject to change without notice.

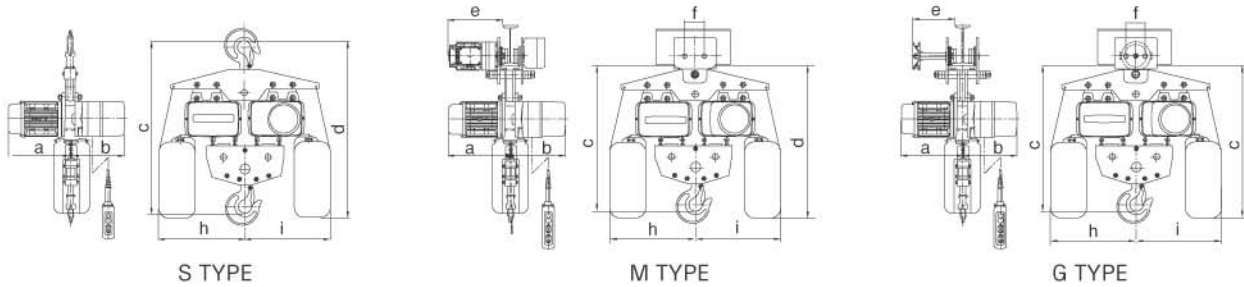
Beam Width

- 125kg - 1000kg : 75mm - 125mm
- 1250kg - 3200kg : 100mm - 150mm
- 4000kg - 5000kg : 125mm - 175mm

Minium Curve Radius

- 125kg - 2000kg : 1000mm
- 2500kg - 5000kg : 1500mm

Large Capacity Chain Hoist



Specifications

SWL (kg)	Model	FEM	rev.	Hook Path (m)	Speed(m/min) & motor				Load Chain (dia x p)	Dimensions(mm)								Weight (kg)
					Hoisting		Traversing			a	b	c	d	e	f	h	i	
					speed	kw	speed	kw										
7500	S-C20-7500 S1 3/1	1Am	4/1	4	4.8	4.8	-	-	11.2X34	452	895	1500	1150	1100	188	575	575	270
10000	S-C20-10000 S1 4/1		4/1	4	4.8	4.8	-	-	11.2X34	452	895	1500	1150	1100	188	575	575	360
15000	S-C20-15000 S1 6/1		6/1	4	3.2	4.8	-	-	11.2X34	452	895	1650	1350	1400	188	690	690	520
20000	S-C20-20000 S1 8/1		8/1	4	2.4	4.8	-	-	11.2X34	452	895	1750	1450	1400	188	825	825	655
M Type																		
7500	M-C20-7500 S1 3/1	1Am	4/1	4	4.8	4.8	10	0.75	11.2X34	452	895	1500	1150	1100	188	575	575	330
10000	M-C20-10000 S1 4/1		4/1	4	4.8	4.8	10	0.75	11.2X34	452	895	1500	1150	1100	188	575	575	440
15000	M-C20-15000 S1 6/1		6/1	4	3.2	4.8	10	0.75	11.2X34	452	895	1650	1350	1400	188	690	690	660
20000	M-C20-20000 S1 8/1		8/1	4	2.4	4.8	10	0.75	11.2X34	452	895	1750	1450	1400	188	825	825	760
G Type																		
7500	G-C20-7500 S1 3/1	1Am	4/1	4	4.8	4.8	-	-	11.2X34	452	895	1500	1150	1100	188	575	575	305
10000	G-C20-10000 S1 4/1		4/1	4	4.8	4.8	-	-	11.2X34	452	895	1500	1150	1100	188	575	575	415
15000	G-C20-15000 S1 6/1		6/1	4	3.2	4.8	-	-	11.2X34	452	895	1650	1350	1400	188	690	690	630
20000	G-C20-20000 S1 8/1		8/1	4	2.4	4.8	-	-	11.2X34	452	895	1750	1450	1400	188	825	825	730

Load Limiter(Digital Type)

JDL - 100	TYPE		
	Spec	Capacity	70 Ton less
		Voltage	AC220 ~ 480V
	Setting Current		0.6 ~ 50A
	Start Time		0.1 ~ 25 Sec
	Control Power Source		AC110V
	Output of Contact Capacity		AC24/110/220V ± 15% 50/60Hz
	Temperature Range		-10 ~ 50°C
	Strength Pressure		AC1500V/1min
	Power Consumption		1VA

Pendant Push Button Controllers

KP - 03	KP - 05	KP - 07	KP - 08	STANDARDS	접점용량	MATERIAL	
				1 KP - 03	230V 8A 400V 4A	P.P or Al	E.stop/U.D
				2 KP - 05			E.stop/U.D/E.W
				3 KP - 07			E.stop/U.D/E.W/S.
				4 KP - 08			E.stop/HORN/U.D/E.W/S.N